

WELD

PORCELAIN TILE



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the COLLECTION *concept*

An **intense, aged material** for sophisticated design solutions. A raw surface, with glossymatt contrasts reminiscent of **metal forged and worn by time.**

Textures revealed by oxidation, for projects with an artisan appeal.

Weld is a porcelain stoneware collection that **evokes the industrial allure of sheet metal,** with a style that is inspired by, with painstaking attention to detail.



MOODBOARD *inspired by*



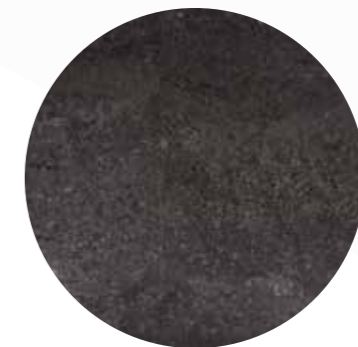
COLOR *palette*

Sword, Hammer and **Forge** are the 3 colors able to embody the most representative elements of metal.

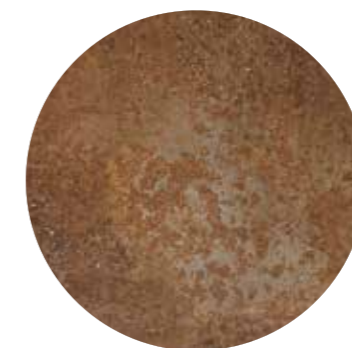
Nuances in which the imperfect patterns become a hallmark of the material, offering **maximum freedom for designers.**



sword WDo1



hammer WDo2



forge WDo3

Photographed samples are intended to give an approximate idea of the product. Colors and textures shown are not binding and may vary from actual products.

4
forge

5
FLOOR: forge WDo3 12"x24" NAT NOT RECT
WALL: classic white OMot Mosaico 36 T 12"x12" NAT
COUNTERTOP: classic white OMot Mosaico 36 T 12"x12" NAT



forge

FLOOR: forge **WDo3** 12"x24" NAT NOT RECT
WALL: classic white **OMo1** Mosaico 36 T 12"x12" NAT
COUNTERTOP: classic white **OMo1** Mosaico 36 T 12"x12" NAT





FLOOR: sword WDo1 12"x24" NAT NOT RECT
 WALL: sword WDo1 12"x24" NAT
 SHOWER WALL: sword WDo1 Mosaico 36 T 12"x12" NAT

sword



10
sword



FLOOR: sword **WDo1** 12"x24" NAT NOT RECT
WALL: sword **WDo1** 12"x24" NAT
SHOWER WALL: sword **WDo1** Mosaico 36 T 12"x12" NAT

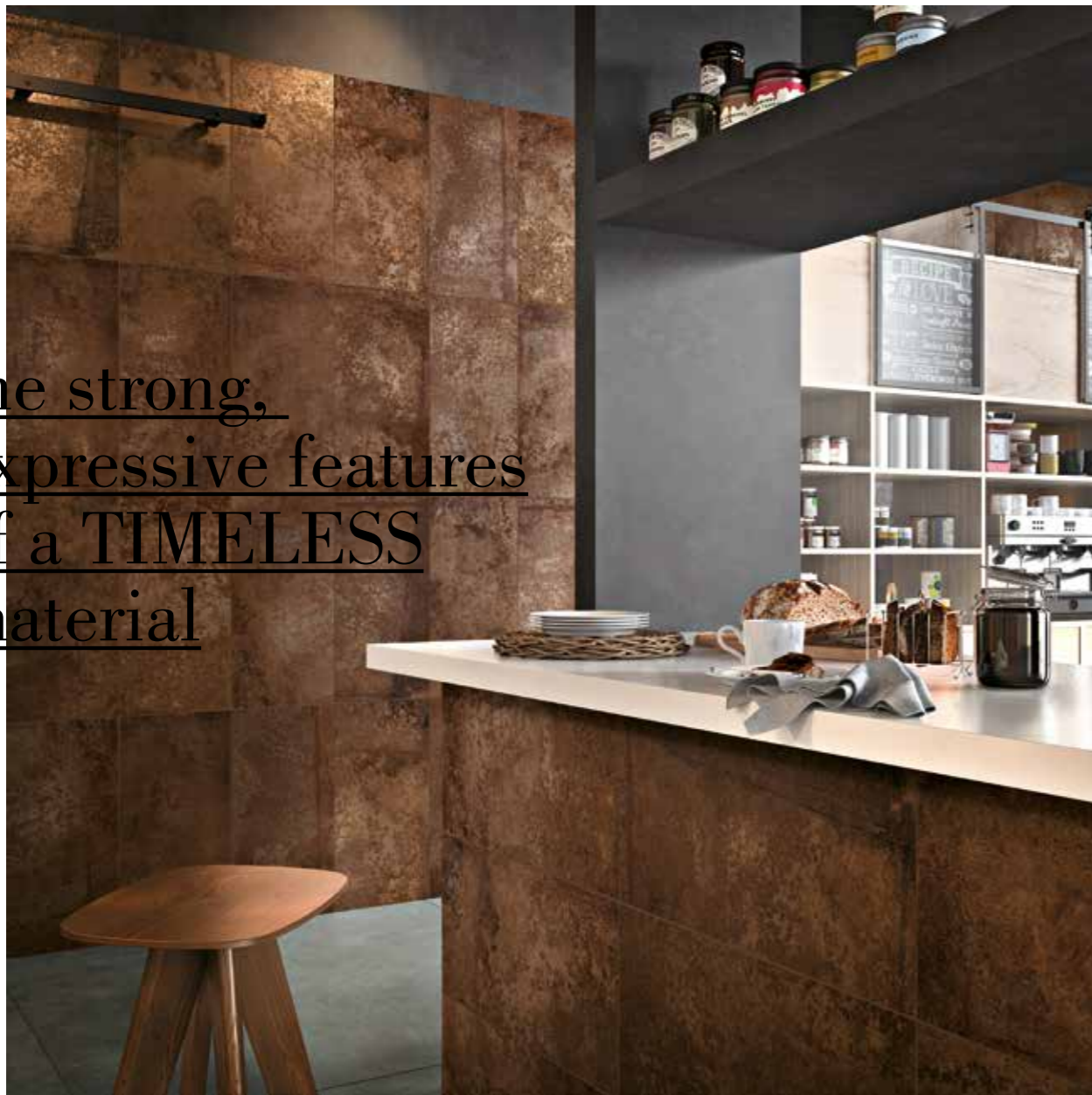
12

forge

FLOOR: classic GC05 48"x48" SP RECT
WALL: forge WDo3 12"x24" NAT NOT RECT
COUNTERTOP: forge WDo3 12"x24" NAT NOT RECT

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the strong,
expressive features
of a TIMELESS
material



forge

FLOOR: classic GCo5 48"x48" SP RECT
WALL: forge WDo3 12"x24" NAT NOT RECT
COUNTERTOP: forge WDo3 12"x24" NAT NOT RECT



hammer

FLOOR: hammer **WDo2** 12"x24" NAT NOT RECT
 WALL: tan **HMo4** Brick 3"x12" NAT NOT RECT
 hammer **WDo2** 12"x24" NAT NOT RECT

COLORS & SIZES

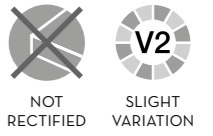
sword **WDo1**



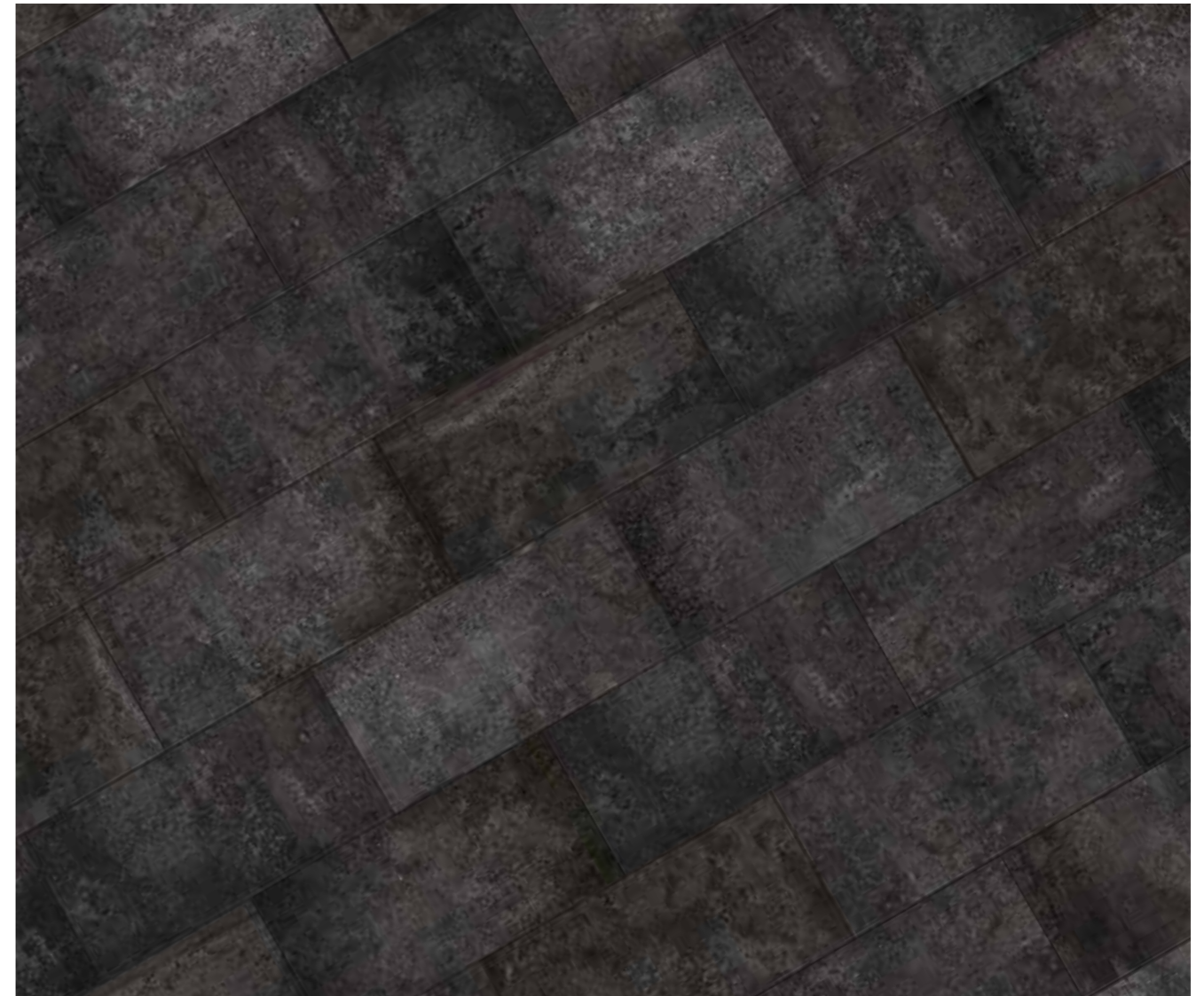
12"x24" NAT / NOT RECTIFIED



hammer **WDo2**



12"x24" NAT / NOT RECTIFIED



Finishes
NAT: natural

Finishes
NAT: natural

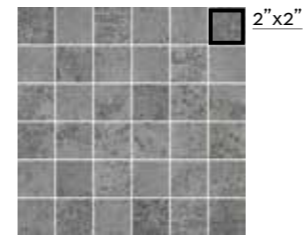
forge WDo3



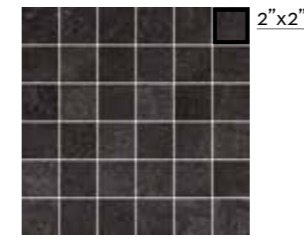
12"x24" NAT /  NOT RECTIFIED



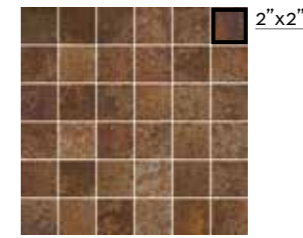
MOSAICS



WDo1 Mosaico 36 T
12"x12" NAT



WDo2 Mosaico 36 T
12"x12" NAT



WDo3 Mosaico 36 T
12"x12" NAT

Note: all mosaics can be used for wet areas



Finishes
NAT: natural



FLOOR: hammer WDo2 12"x24" NAT

SIZES, FINISHES and PACKAGING



12"x24"

SIZE (NOMINAL)	
THICKNESS	9 mm
SURFACE	NAT Not Rectified
sword WDo1	A
hammer WDo2	A
forge WDo3	A
Gross weight per Ctn (Lbs)	56,06
Pcs / Ctn	7
Sf / Ctn	14,01
Ctn / Pallet	40
Sf / Pallet	560,58

A: Available

FIELD TILE APPLICATION AREAS

FINISH	INTERIOR FLOORS (DRY)	INTERIOR WALLS	PAVING	EXTERIOR WALLS
RESIDENTIAL	NAT	NAT	–	NAT
LIGHT COMMERCIAL	NAT	NAT	–	NAT
HEAVY COMMERCIAL	NAT	NAT	–	NAT

SHADE and TEXTURE INDEX

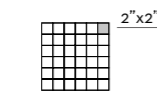


UNIFORM APPEARANCE	SLIGHT VARIATION	MODERATE VARIATION	SUBSTANTIAL VARIATION
Minimal differences among tiles from the same production	Slight variation concerning texture and/or pattern	Colors or texture may vary significantly from tile to tile	Substantial variation in terms of colours and/or pattern from tile to tile

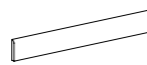
TILE PERFORMANCE DATA

CLASSIFICATION COMPLYING WITH ANSI A137.1

TECHNICAL CHARACTERISTICS	ASTM STANDARDS	ASTM TEST RESULT	ASTM TEST METHODS
WATER ABSORPTION	< 0.50%	< 0.50%	C373
FROST RESISTANCE	As Reported	Resistant	C1026
BREAKING STRENGTHS	>250 lbf.	>400 lbf.	C648
FACIAL DIMENSIONS RANGE	-3.0%<nominal<3.0%	Within Standard	C499
RANGE OF THICKNESS (nominal)	<0.04 IN (1.02 mm max)	Within Standard	C499
WEDGING	+/-0.50% OR +/- 2.0MM	Within Standard	C502
WARPAGE	+/-0.75% OR +/- 2.3MM	Within Standard	C485
CHEMICAL RESISTANCE	As Reported	Unaffected	C650
STAIN RESISTANCE	As Reported	Unaffected	C1378
SCRATCH HARDNESS	–	6	–
DRY/WET COEFFICIENT OF FRICTION	As Reported	>0.60	C1028
DYNAMIC COEFFICIENT OF FRICTION	D.C.O.F. > 0,42	>0.42	–



Mosaico 36 T*
12"x12"



Bullnose**
3"x24"



Cove Base***
6"x12"

MOSAICS		COORDINATING TRIM	
SURFACE	NAT	NAT	NAT
sword WDo1	A	A	A
hammer WDo2	A	A	A
forge WDo3	A	A	A
Pcs / Ctn	10	10	20

* Mesh mounted ** One-round edge shaping *** Special order only, min. quantity 600 pc A: Available

FIELD TILE - SIZES AND FINISHES					
NOMINAL (in)	ACTUAL (in)	THICKNESS (mm)	FINISH	RECTIFIED	MINIMUM GROUT JOINT (mm)
12"x24"	11,81"x23,62"	9	NAT	NO	3

forge

FLOOR: classic GCo5 48"x48" SP
WALL: forge WDo3 12"x24" NAT

